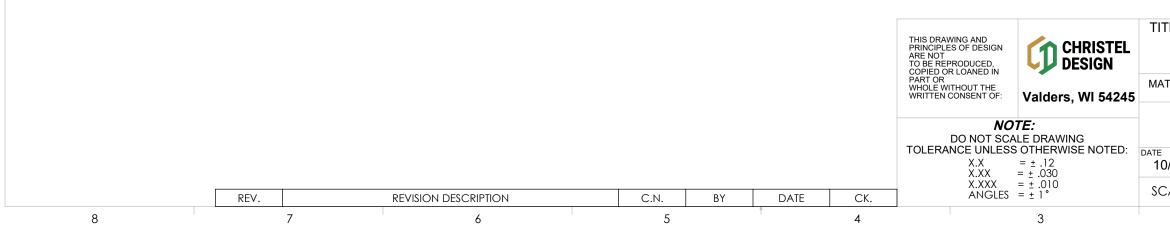


	21		_	20)		2
	THIS DRAWING AND PRINCIPLES OF DESIGN ARE NOT TO BE REPRODUCED, COPIED OR LOANED IN		TITLE: WIF	re staple	E HAMMER	
	PART OR WHOLE WITHOUT THE WRITTEN CONSENT OF:	Valders, WI 54245	MATERIAL OR	SOURCE: SEE	EDETAILS	
		ALE DRAWING		SHEE	et 1 of 4	B
	TOLERANCE UNLESS X.X X.XX	S OTHERWISE NOTED: = <u>+</u> .12 = <u>+</u> .030	date 10/1/2019	DRAWN BY: AJC	DWG. NO.	REV
	X.XXX ANGLES	$= \pm .010$	SCALE: 1:1	снк вү МЈС	WSH-001-00001	-
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ITEM N	IO. PART NUMBER	QTY.	DESCRIPTION	SUPPLIER NAME	SUPPLIER PART NO	SUPPLIER COST
1	WSH-400-00001	1	STAPLE DIE	MAX	WSH-400-00001	118.00
2	WSH-400-00002	1	PUNCH CARRIER	MAX	WSH-400-00002	125.00
3	WSH-400-00003	2	CARRIER LATCH	MAX	WSH-400-00003	18.00
D 4	WSH-400-00004	2	STAPLE PUNCH	MAX	WSH-400-00004	15.000000
5	WSH-400-00012	1	SCREW LATCH	MAX	WSH-400-00012	120.00
6	WSH-400-00019	1	HOUSING	MAX	WSH-400-00006	5HRS
7	WSH-400-00020	1	TOP COVER PLATE	MAX	WSH-400-00020	
8	WSH-400-00021	1	SCREW PLATE	MAX	WSH-400-00011	17.00
9	WSH-400-00025	1	SPRING POCKET PIN	MAX	WSH-400-00025	0.00
10	WSH-400-00010	2	TRIGGER	METKO INC	WSH-400-00010	10.00
11	WSH-048-00001	1	THRUST BUSHING Ø3/8IN ID X 3/4IN OD X 1/16IN T	MCMASTER-CARR	7421K2	1.03
12	WSH-236-00003	1	SPRING PIN Ø1/8IN X 1/2IN LG	MCMASTER-CARR	90692A694	0.030000
C 13	WSH-187-00001	1	LEAD SCREW Ø3/8-12 X 12IN	MCMASTER-CARR	98935A712	4.510000
14	WSH-236-00001	2	DOWEL PIN Ø3/32IN X 7/8IN	MCMASTER-CARR	98381A442	0.200000
15	WSH-309-00002	2	COMP. SPRING Ø0.18IN X 0.5IN	MCMASTER-CARR	9657K267	0.880000
16	WSH-236-00002	2	DOWEL PIN Ø3/16 X 1.00	MCMASTER-CARR	98381A510	0.230000
	WSH-309-00004	2	COMP. SPRING Ø0.36IN X 1.25IN	MCMASTER-CARR	9657K332	0.90
18	WSH-274-00001	2	SHOULDER BOLT Ø3/8 X 3.25IN LG	MCMASTER-CARR	91259A637	2.69
19	WSH-309-00001	2	DIE SPRING	MCMASTER-CARR	9573K36	5.50
20	WSH-274-00002	2	SHCS #4-40 X 3/4IN LG	MCMASTER-CARR	91251A113	0.10
в 21	WSH-274-00003	2	SHCS #4-40 X 5/8IN LG	MCMASTER-CARR	91251A112	0.09
22	WSH-274-00004	4	SHCS #4-40 X 1/4IN LG	MCMASTER-CARR	91251A106	0.09
23	WSH-261-00003	1	RETAINING RING Ø2-3/8IN STEEL	MCMASTER-CARR	99142A610	1.28



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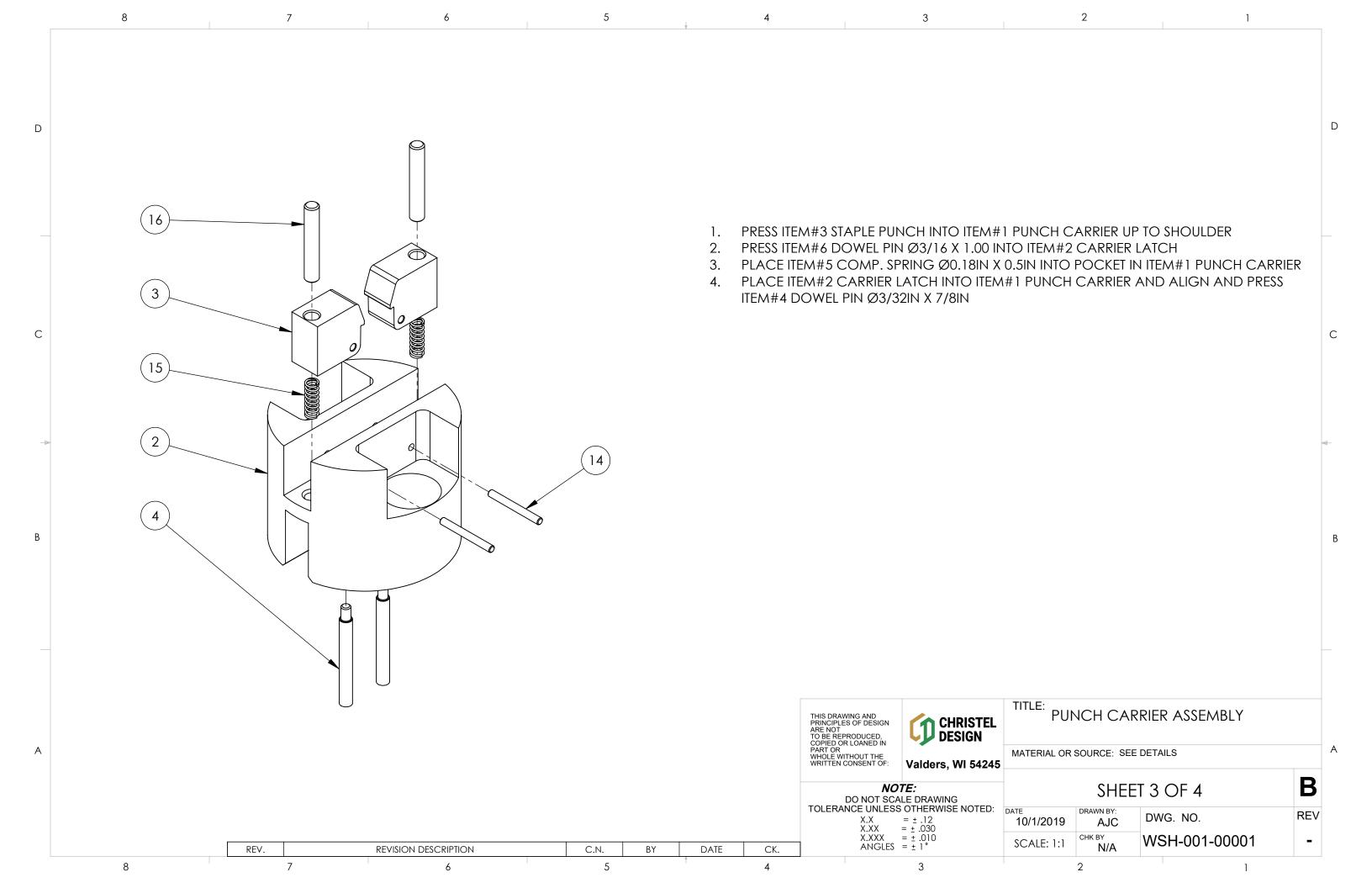
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MATERIAL OR SOURCE: Β SHEET 2 OF 4 DRAWN BY: DWG. NO. REV 10/1/2019 CHK BY WSH-001-00001 SCALE: 1:1 2 1

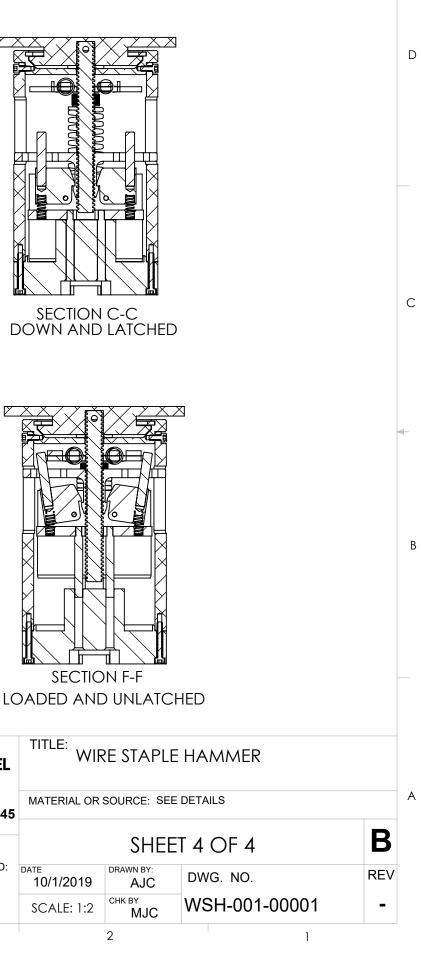


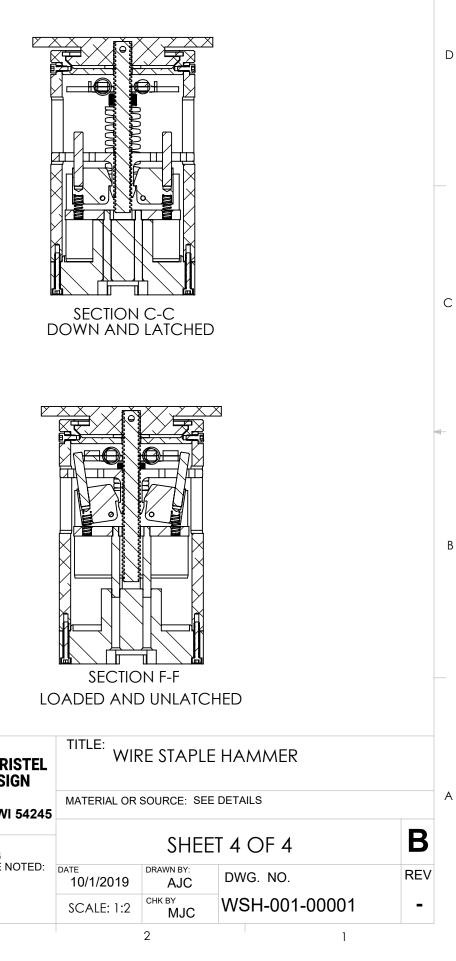
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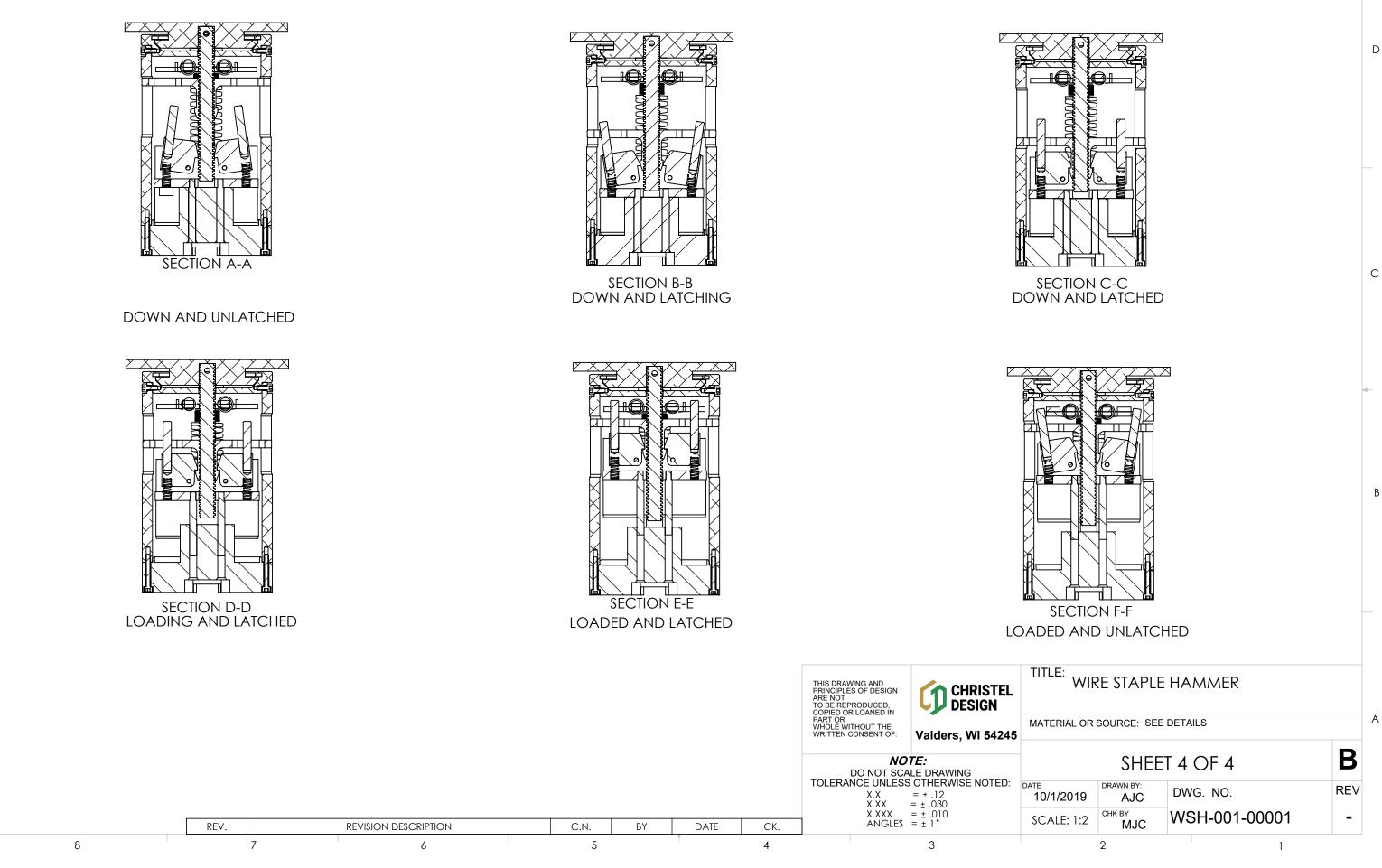
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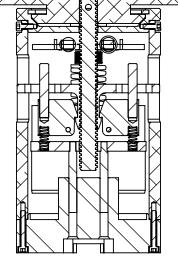
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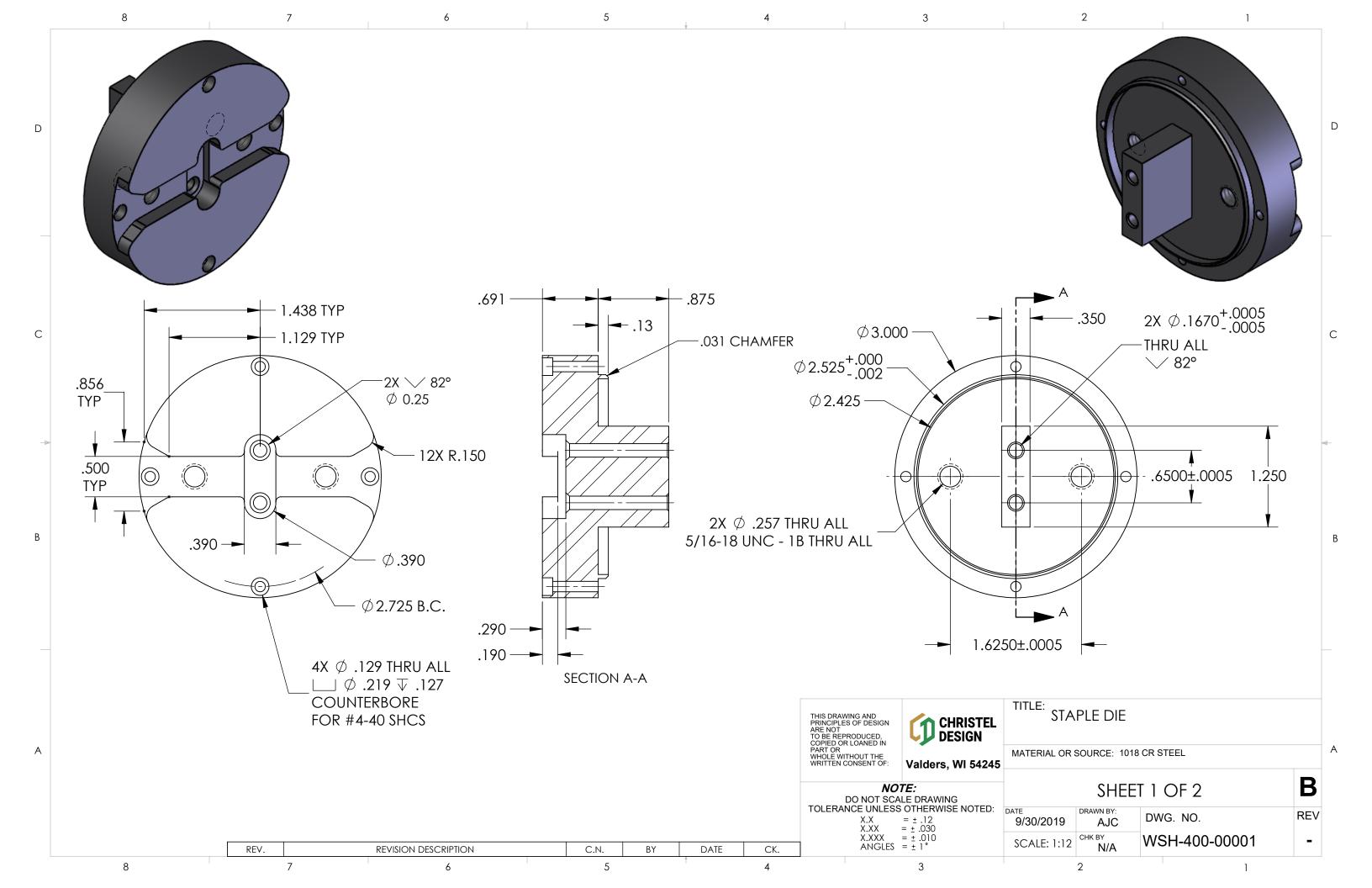
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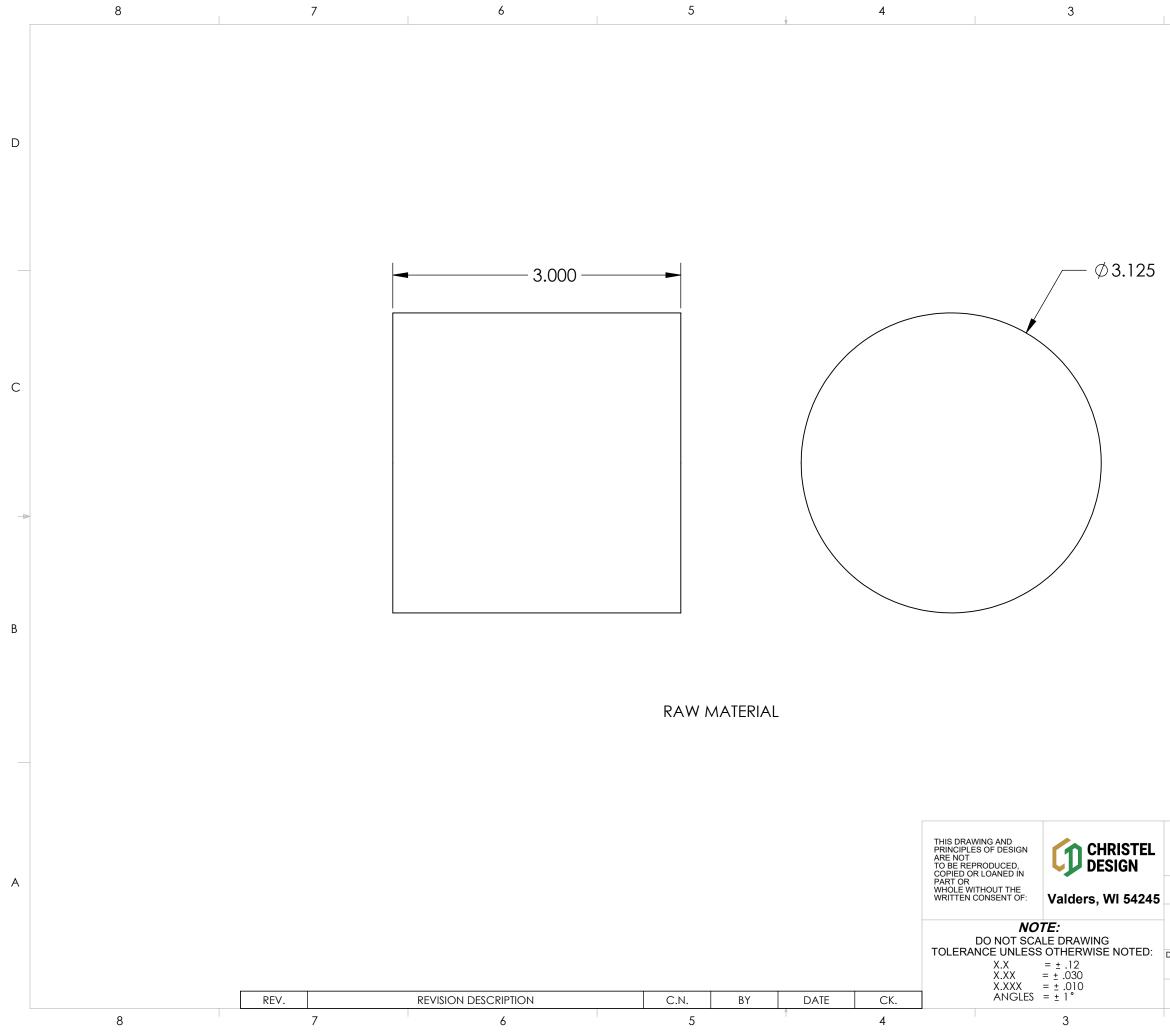












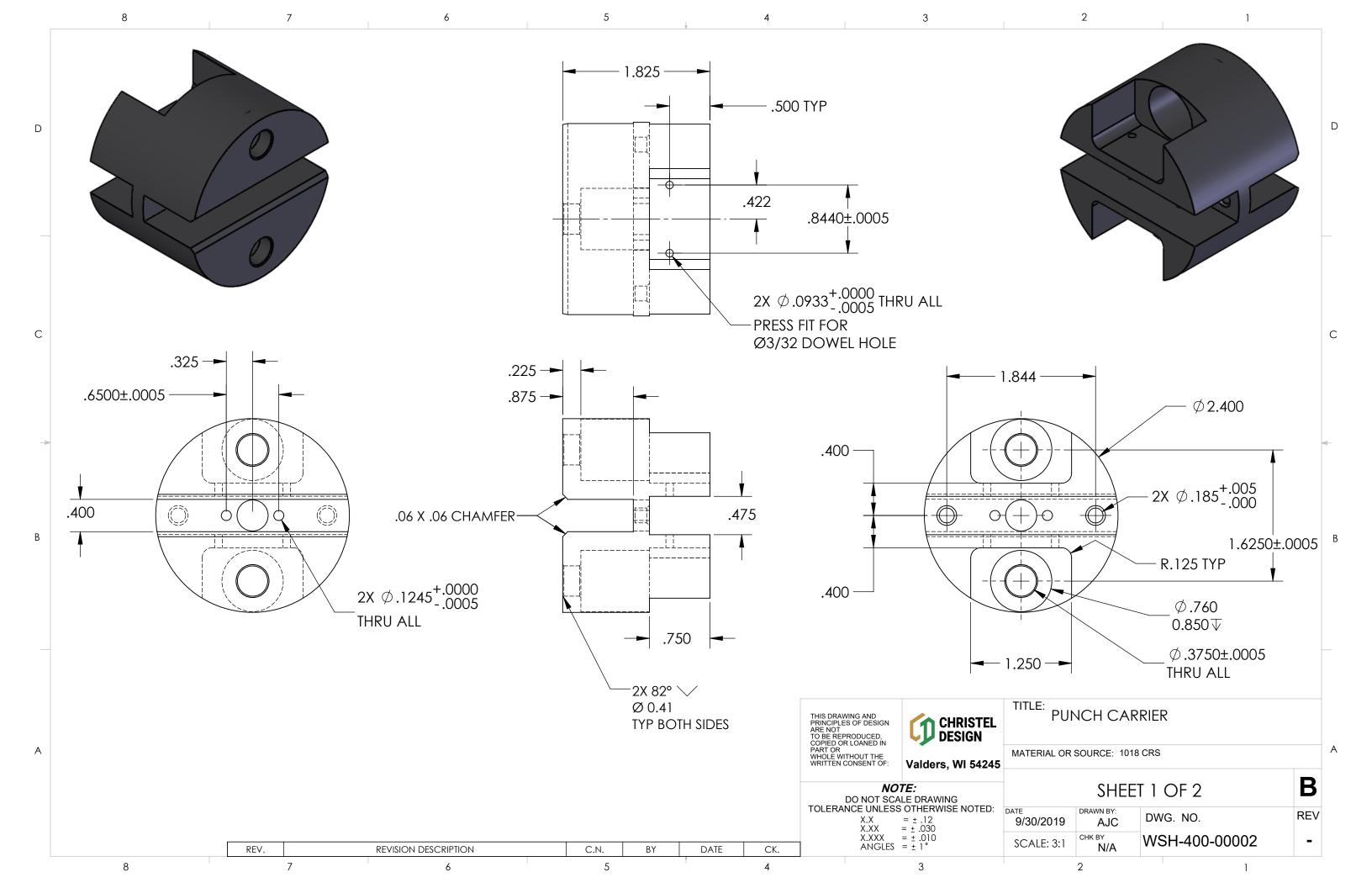
MATERIAL OR SOURCE: 1018 CR STEEL				
SHEET 2 OF 2				
^{DATE} 9/30/2019	DRAWN BY: AJC	DWG. NO.	REV	
SCALE: 1:1	снк вү N/A	WSH-400-00001	-	
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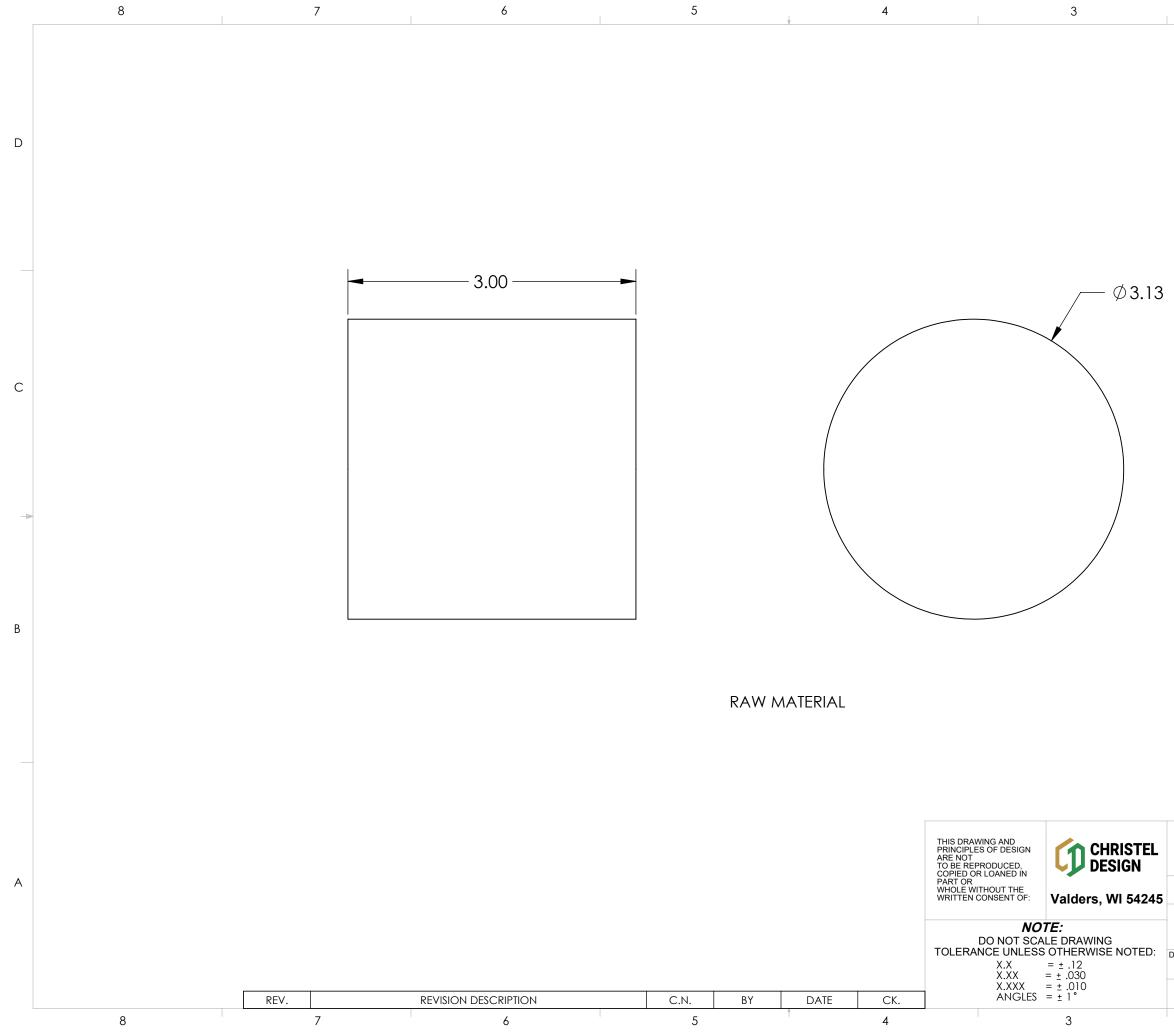
TITLE: STAPLE DIE

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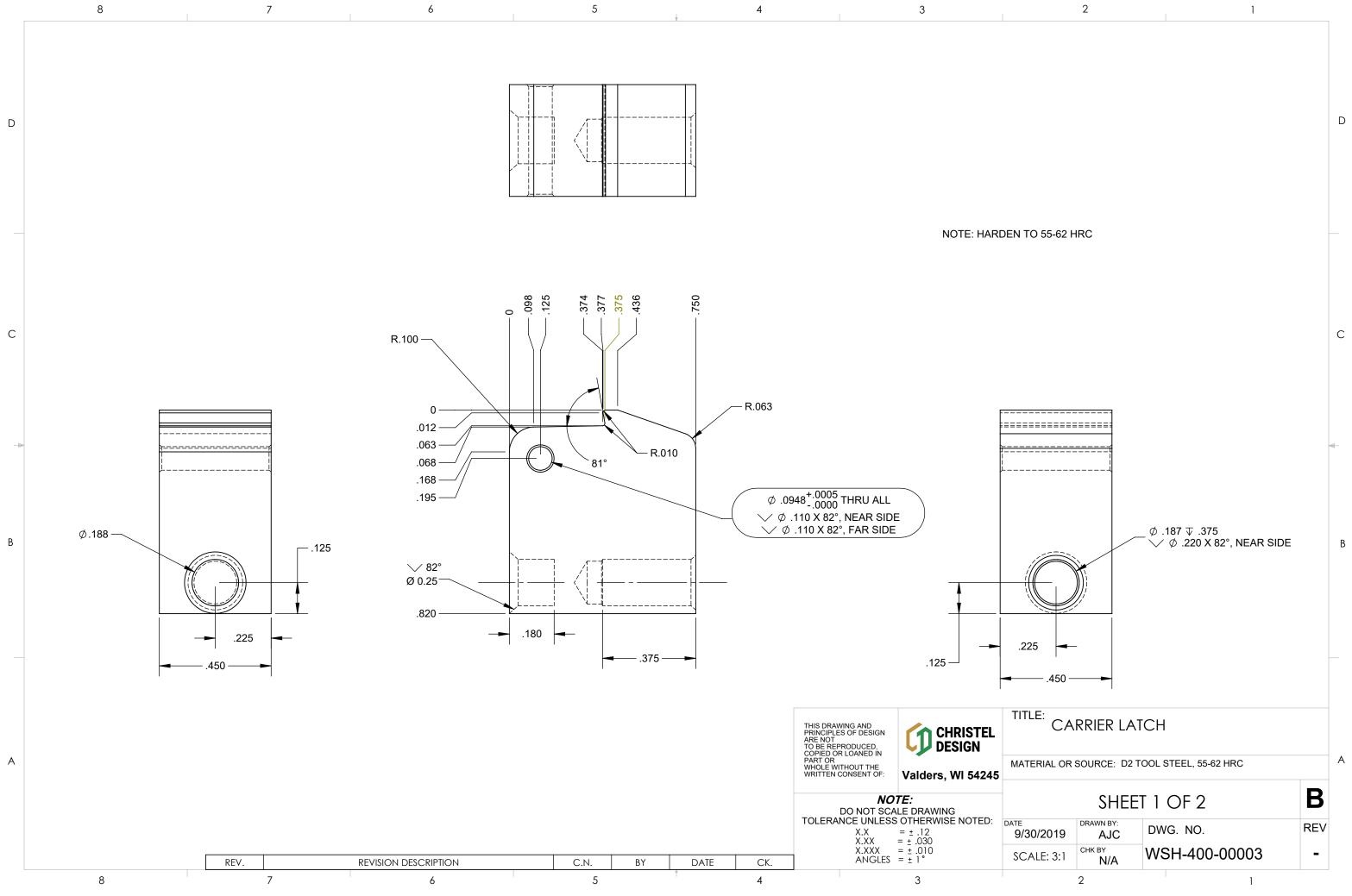


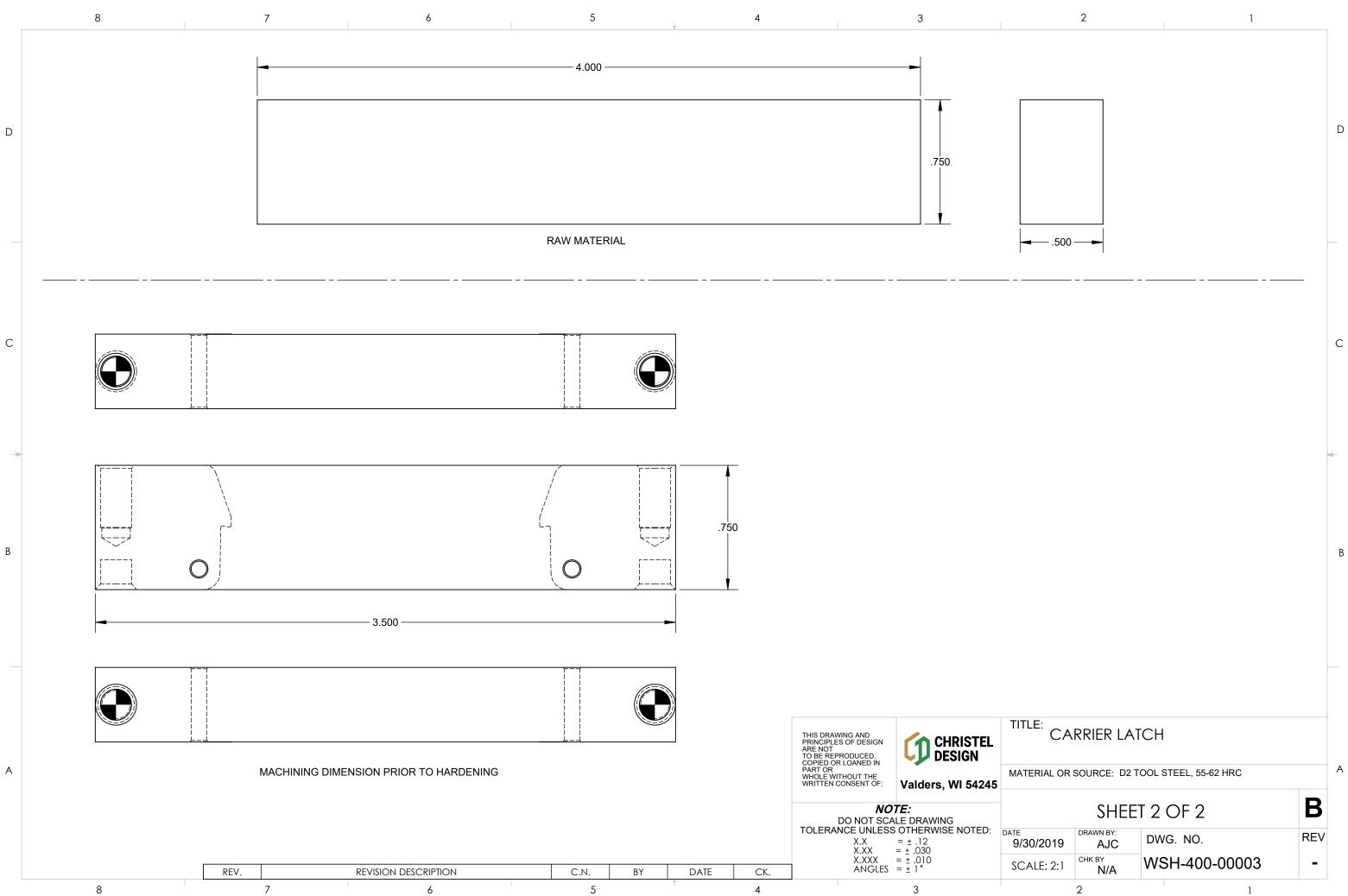


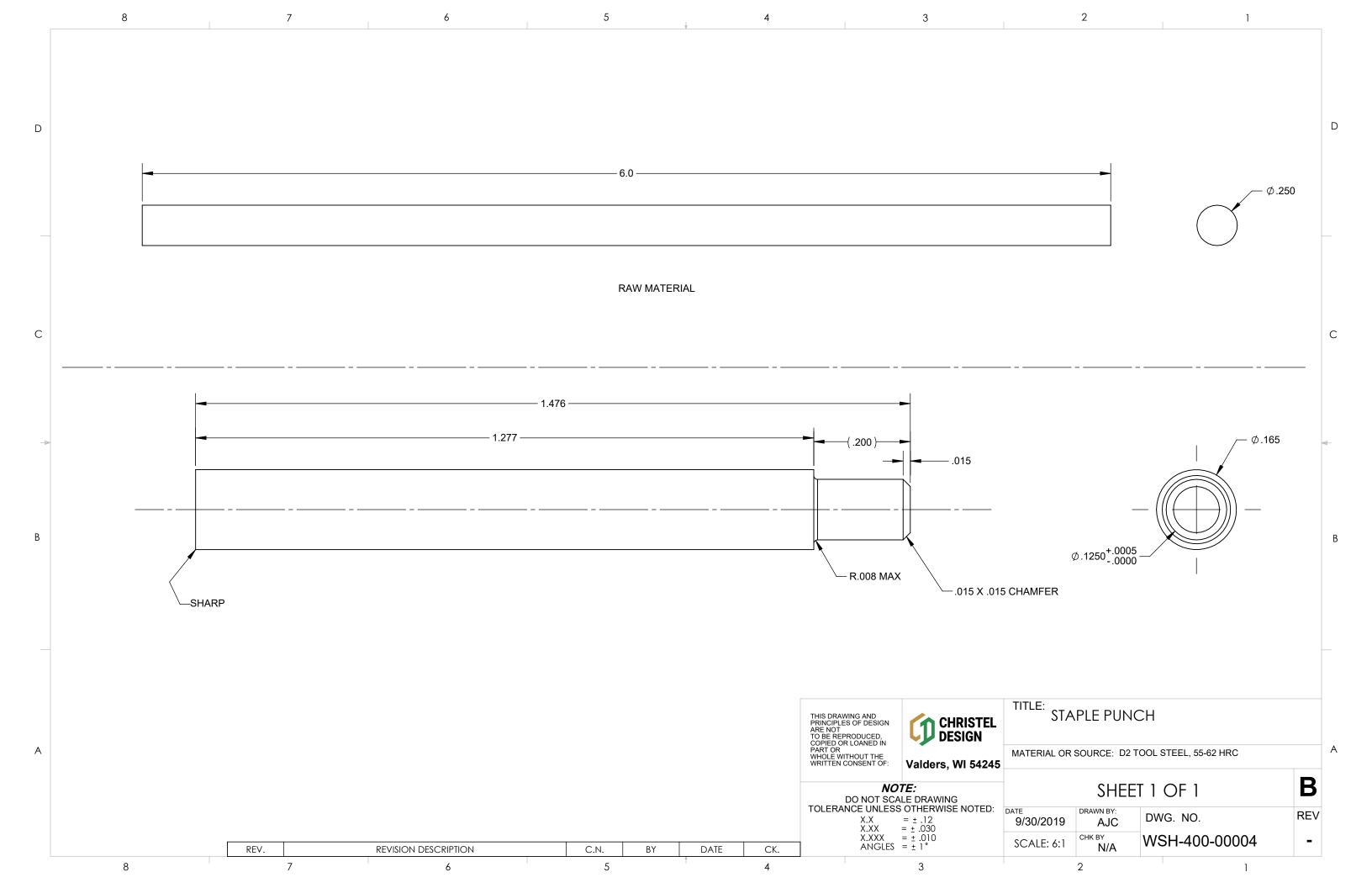
MATERIAL OR	MATERIAL OR SOURCE: 1018 CRS				
SHEET 2 OF 2					
^{DATE} 9/30/2019	DRAWN BY: AJC	DWG. NO.	REV		
SCALE: 1:1	снк вү N/A	WSH-400-00002	-		
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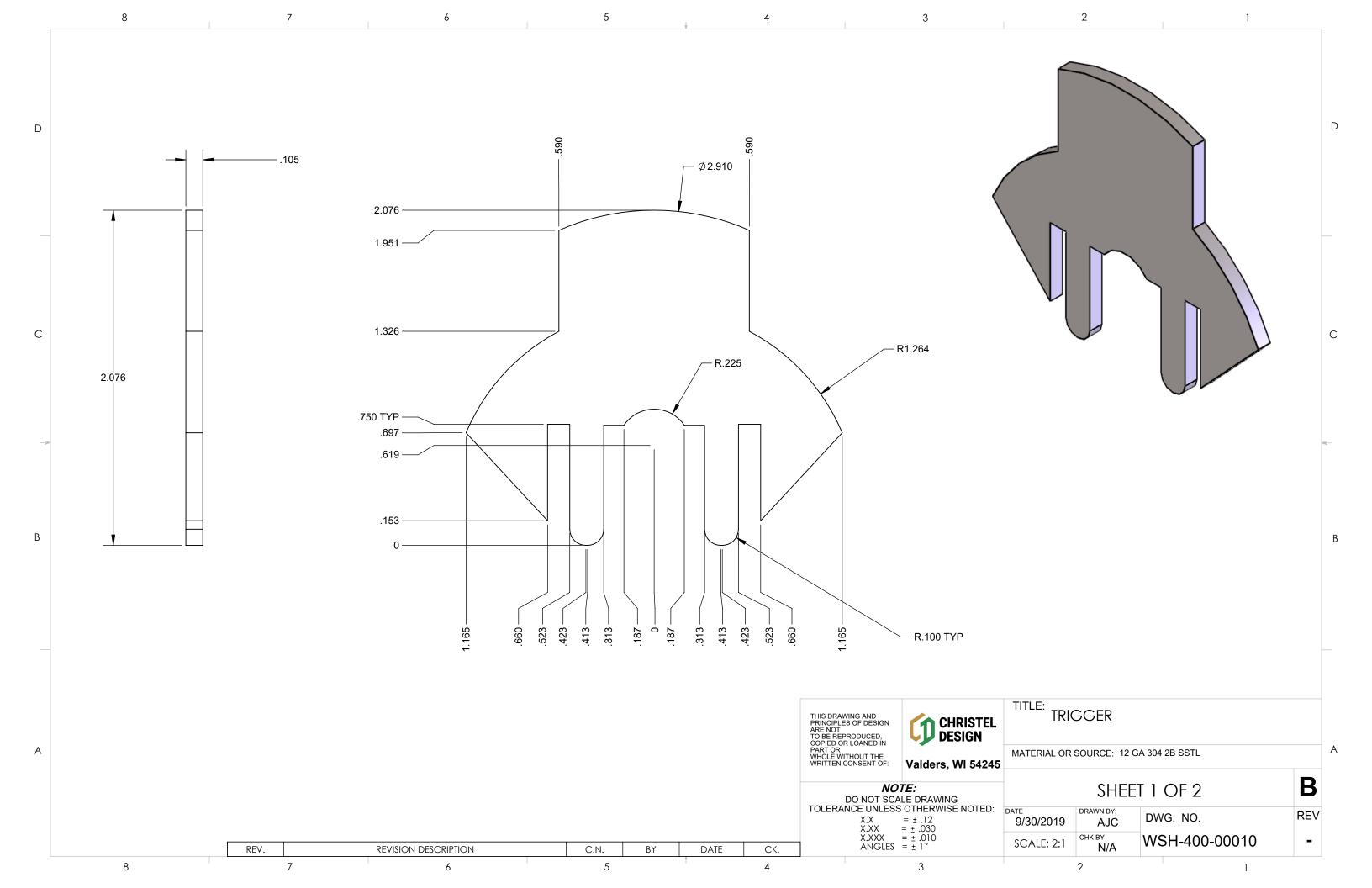
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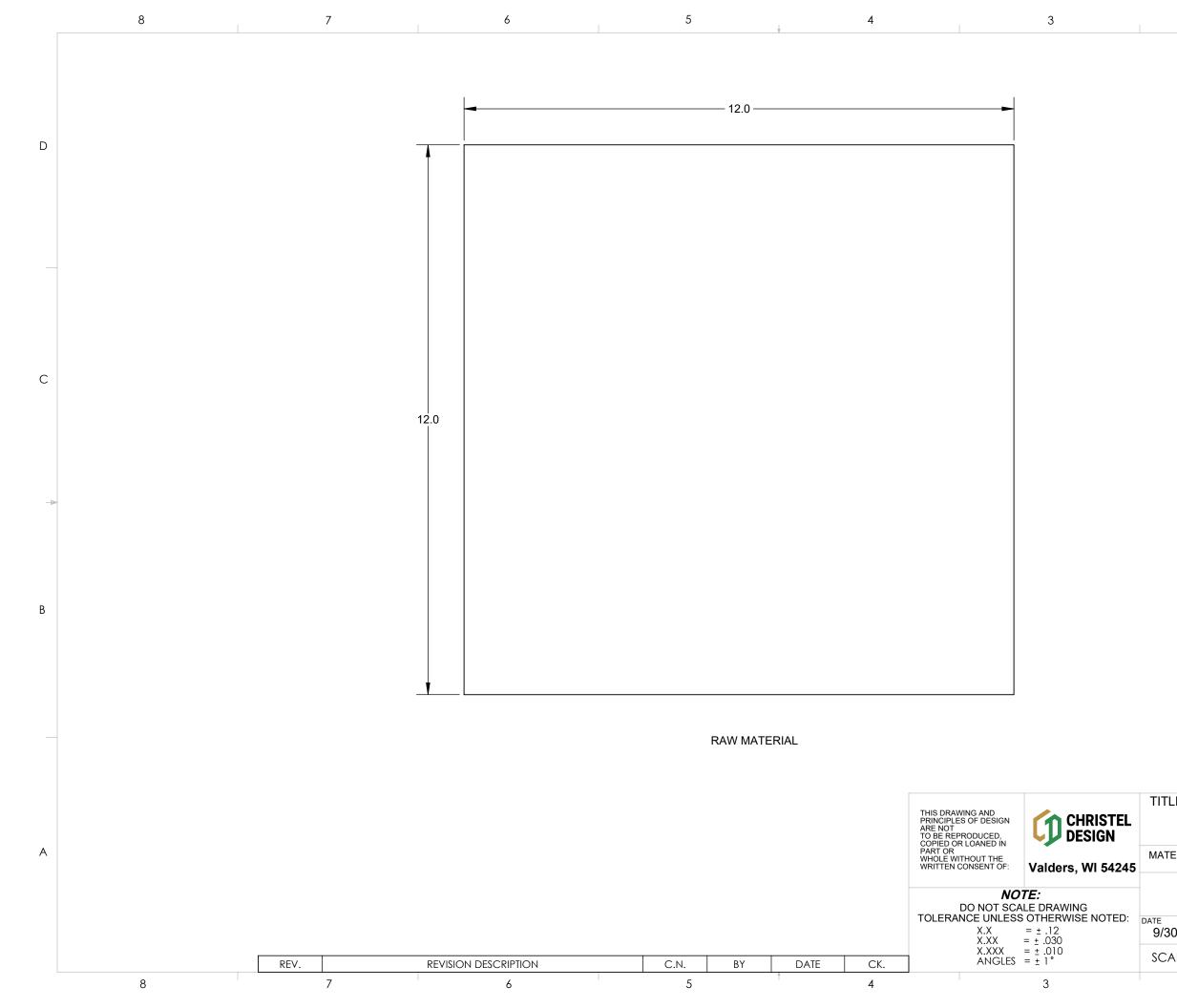
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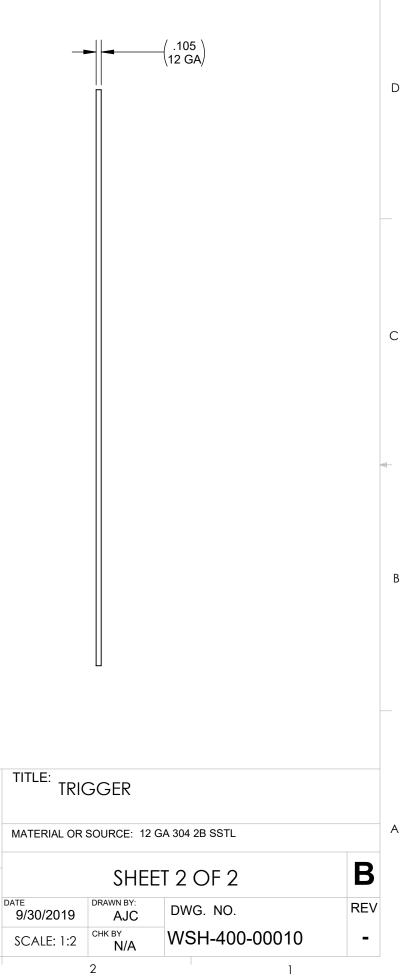


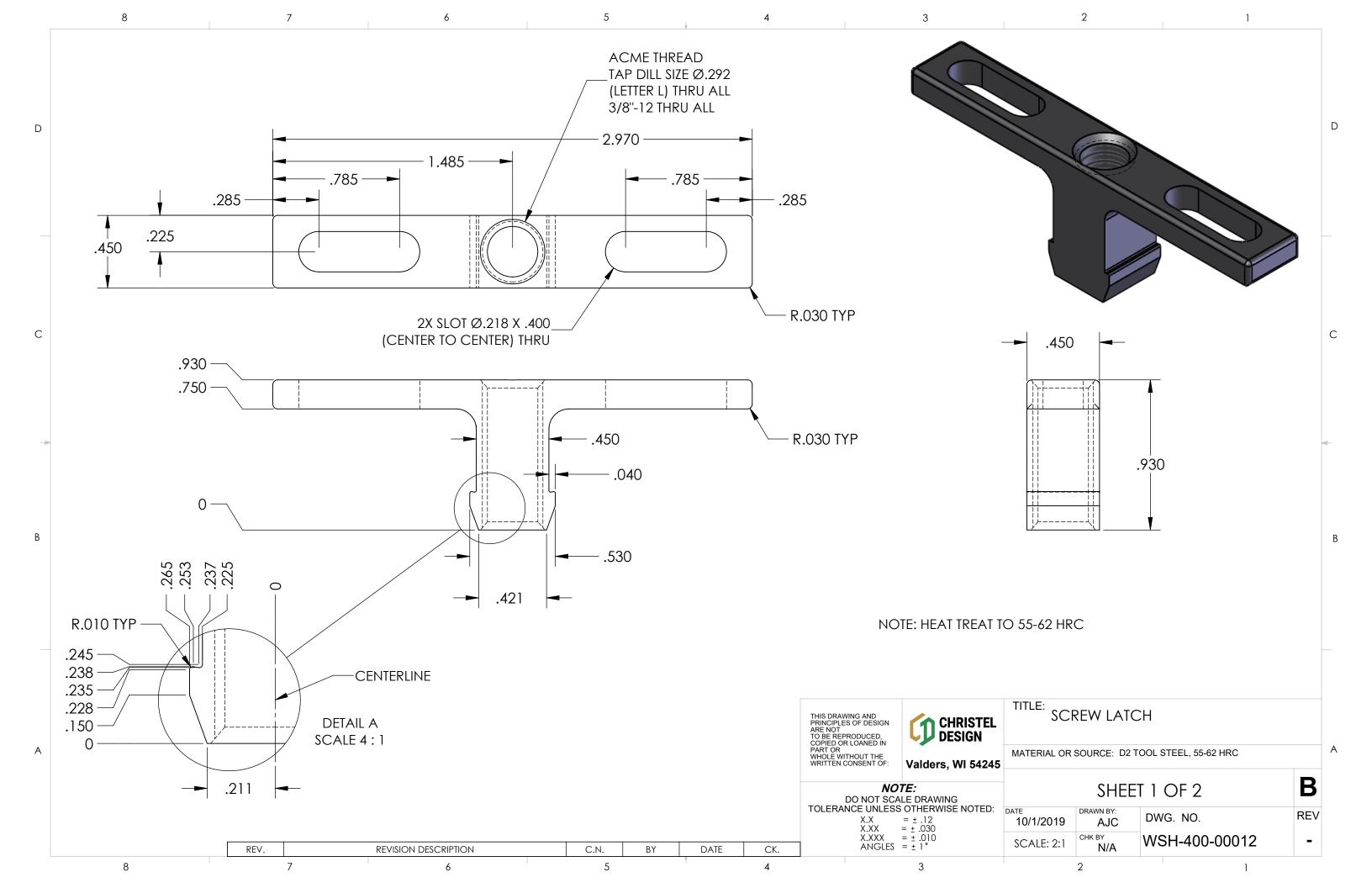


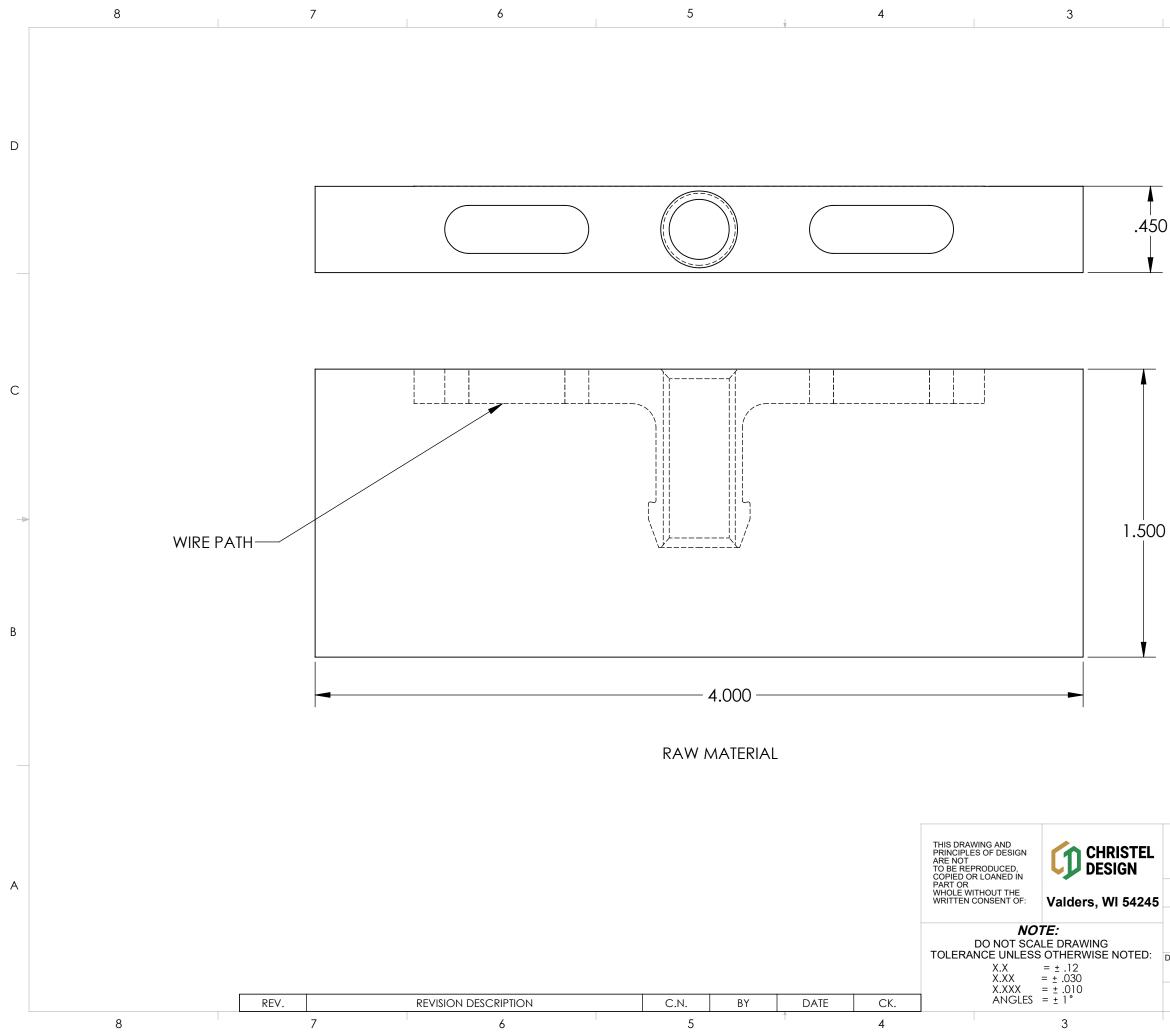










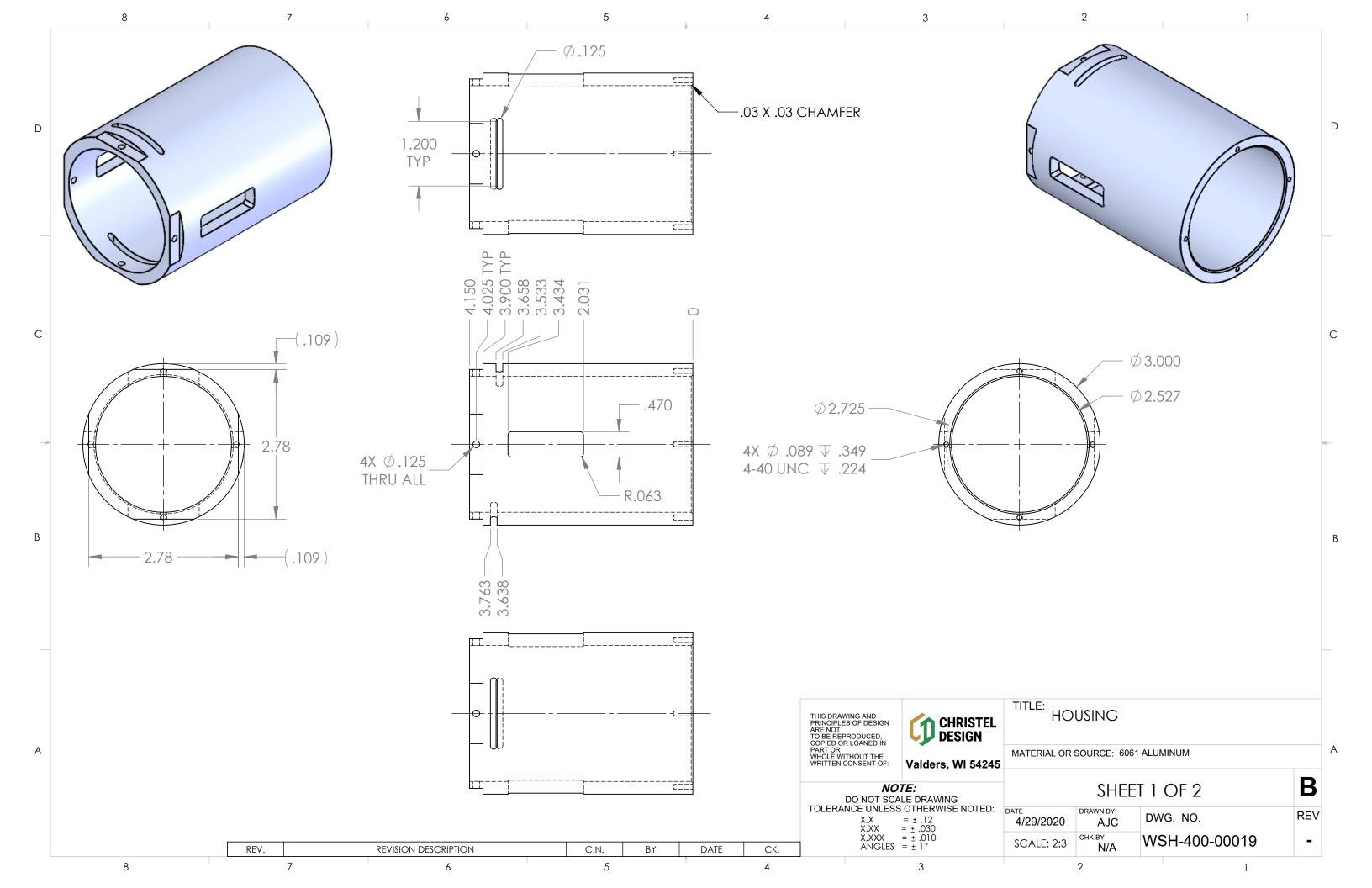


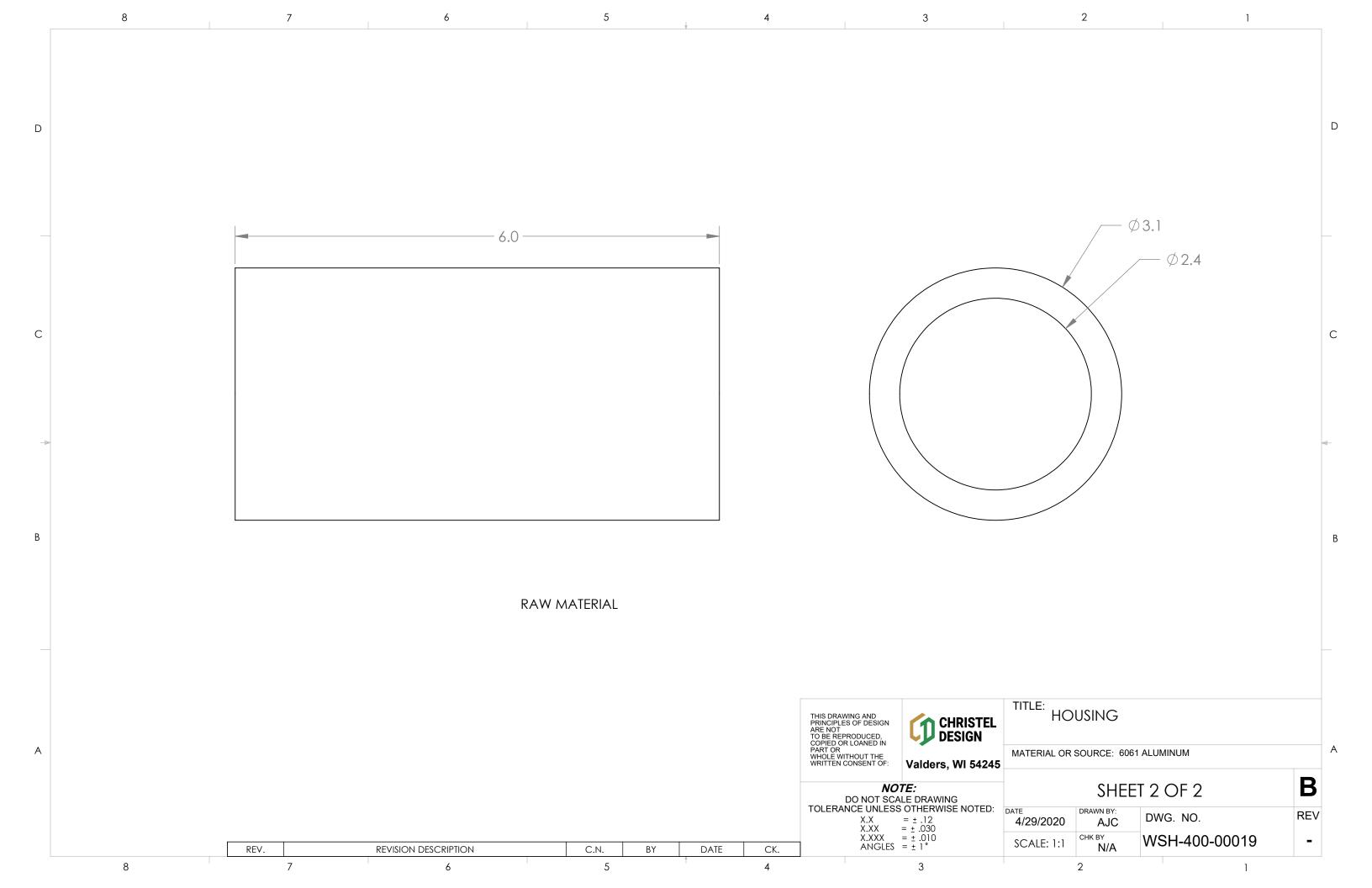
MATERIAL OR SOURCE: D2 TOOL STEEL, 55-62 HRC				
SHEET 2 OF 2				
date 10/1/2019	DRAWN BY: AJC	DWG. NO.	REV	
SCALE: 2:1	снк вү N/A	WSH-400-00012	-	
	2]		

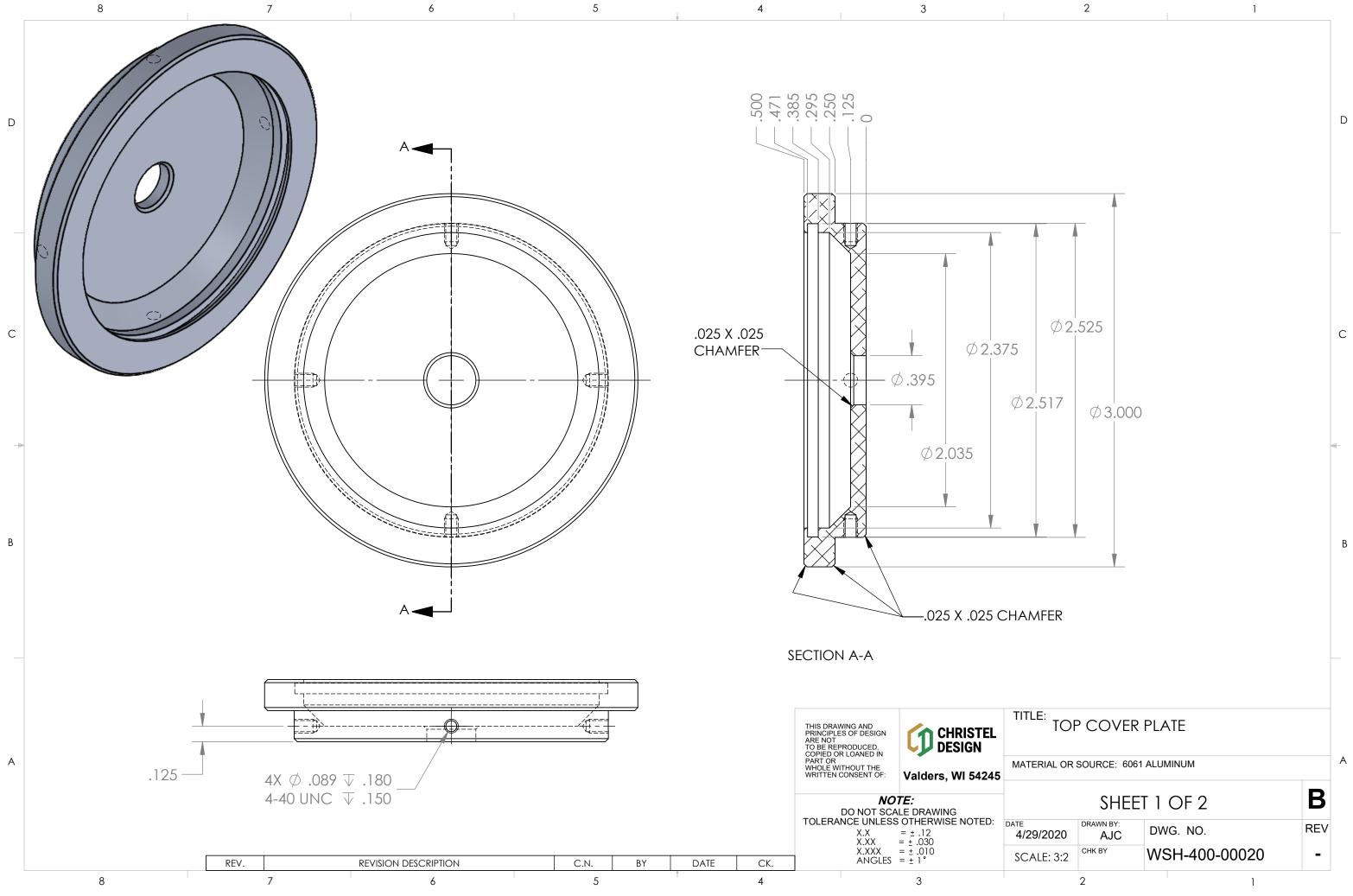
TITLE: SCREW LATCH

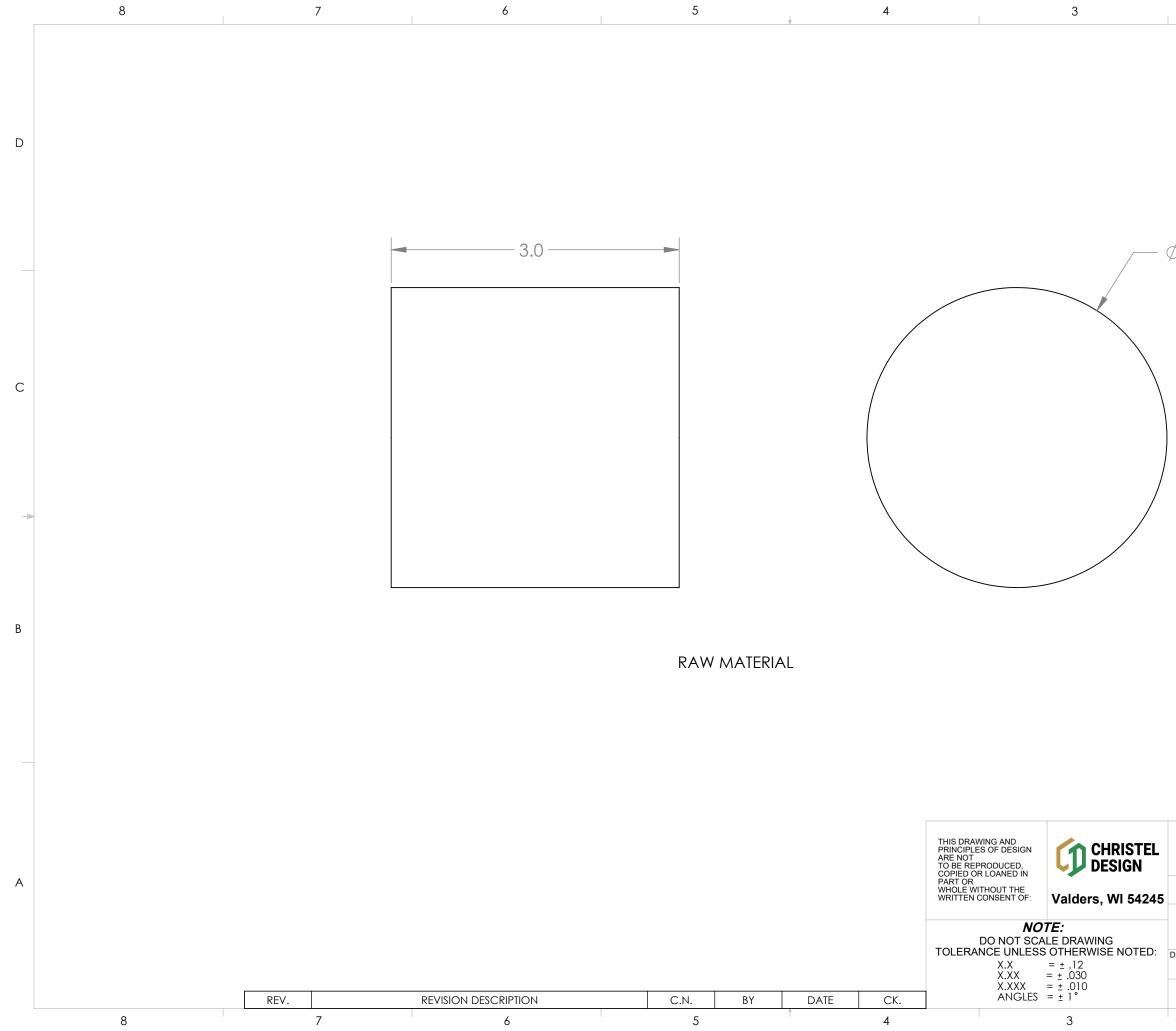
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TITLE: TOP COVER PLATE					
MATERIAL OR	SOURCE: 606	I ALUMINUM		A	
SHEET 2 OF 2					
date 4/29/2020	DRAWN BY: AJC	DWG. NO.	REV		
SCALE: 1:1	СНК ВҮ	WSH-400-00020	-		
	2	1			

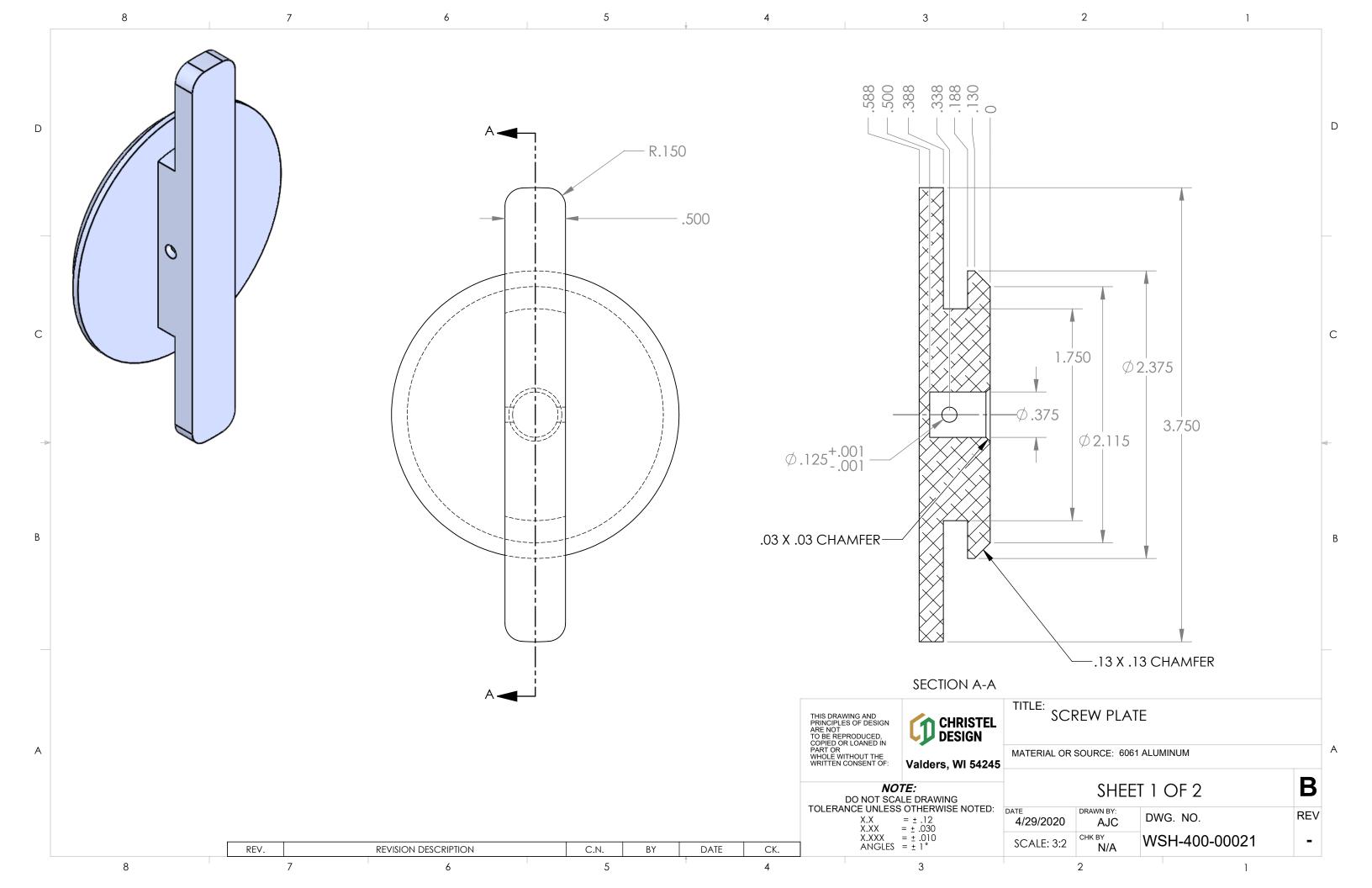
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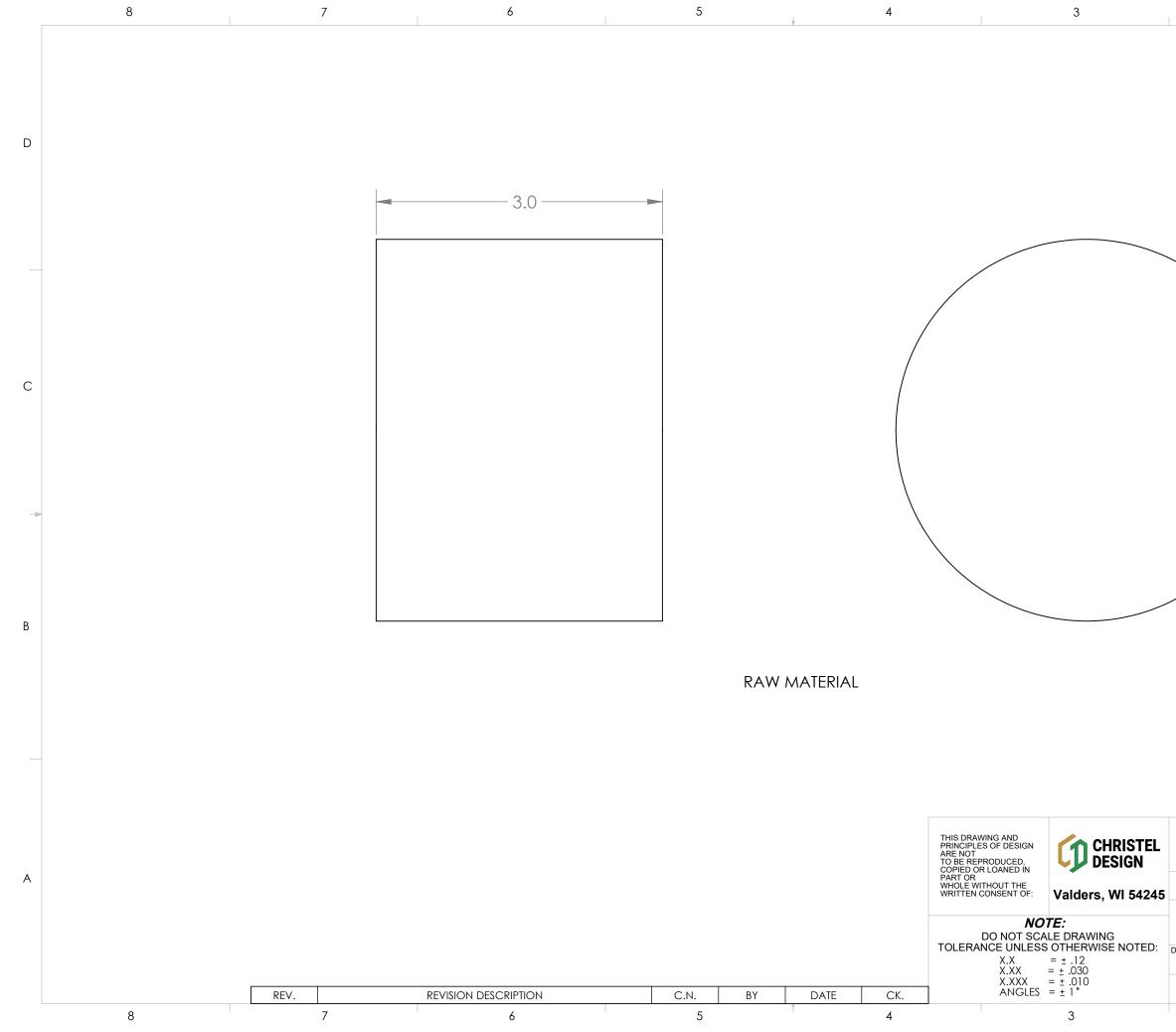
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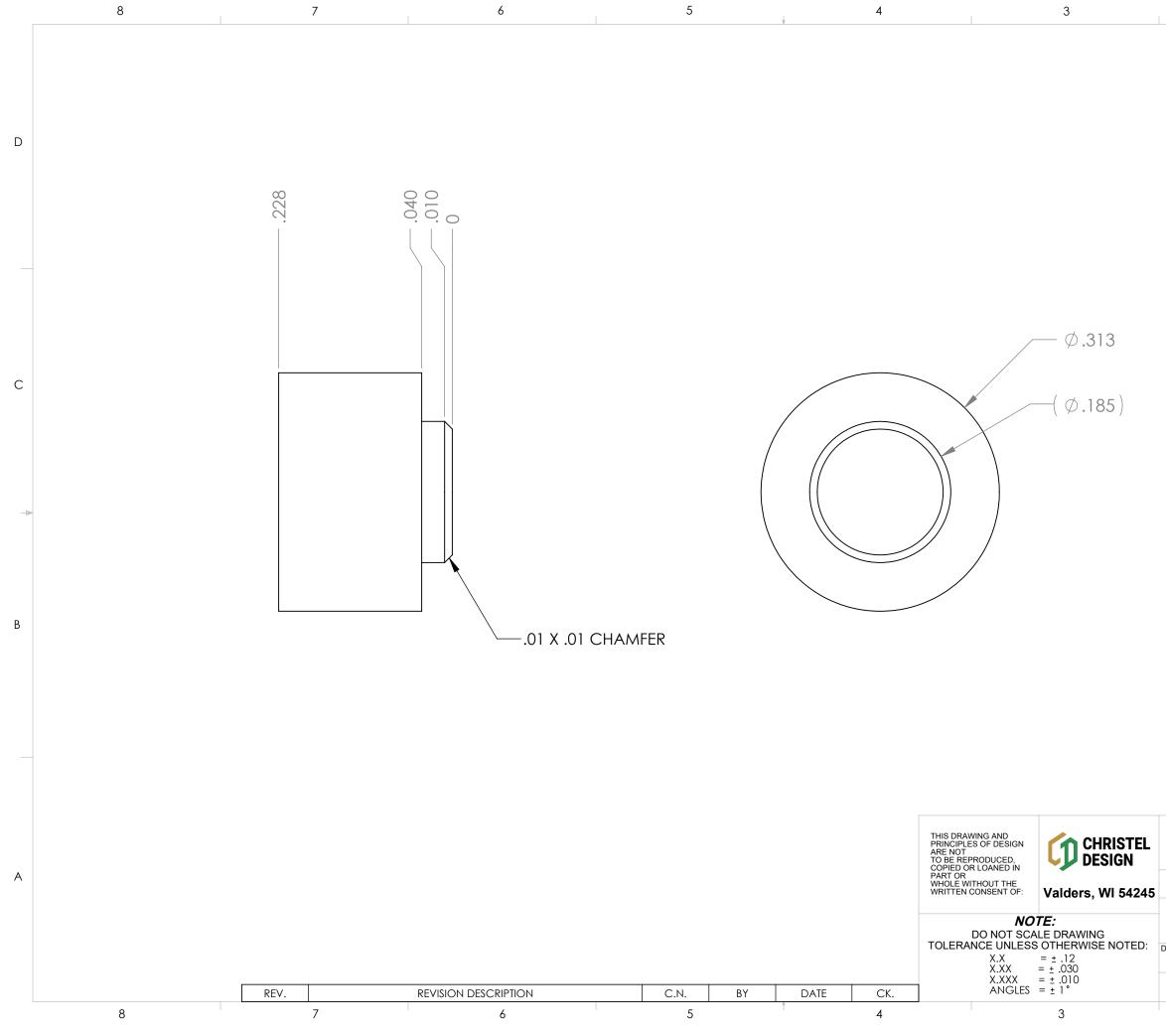


					В
				-	
TITLE: SCF	REW PLAT	E			
MATERIAL OR	SOURCE: 6061	ALUMINUM			A
	SHEE	[2 OF 2		В	
DATE 4/29/2020	DRAWN BY: AJC	DWG. NO.		REV	
SCALE: 1:1	снк вү N/A	WSH-400-000	21	-	
	2		1		

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TITLE: SPRING POCKET PIN					
MATERIAL OR	SOURCE: 1018	3 CR STEEL		A	
SHEET 1 OF 1					
DATE 9/11/2020	DRAWN BY: AJC	DWG. NO.	REV		
SCALE: 8:1	снк ву N/A	WSH-400-00025	-		
	2	1			

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